1. Insert Calibration Key as shown (LED side up) into 6-pin connection in ECU.

2. Start by positioning the knobs as shown:
- Fan: Off
- Mode: Floor
- Temp: Cold

YOU WILL SEE...
- LED ON
- LED ON
- LED ON

3. Move Fan Knob to High...

- LED ON
- LED OFF
- LED ON
Bench Calibration

4
Move MODE knob to DASH in one motion.

5
Move TEMP knob to HOT in one motion.

After you move the knob you will see...

AFTER YOU MOVE THE KNOB YOU WILL SEE...

LED OFF  LED ON
You will be able to hear the internal door(s) move back and forth and feel air coming out of the outlets.

Move FAN knob to OFF

REMOVE CALIBRATION KEY FROM ECU AND STORE IN A SAFE PLACE