BENCH CALIBRATION

1. Insert Calibration Key as shown (LED side up) into 6-pin connection in ECU.

2. Start by positioning the knobs as shown:
   - Fan: Off
   - Mode: Floor
   - Temp: Cold

3. Move Fan Knob to High...

YOU WILL SEE...

LED ON

LED OFF

LED ON
**BENCH CALIBRATION**

- Calibration, Steps 4 and 5

**4**

Move MODE knob to DASH in one motion.

**5**

Move TEMP knob to HOT in one motion.

AFTER YOU MOVE THE KNOB YOU WILL SEE...

LED OFF

LED ON
Move FAN knob to OFF.

You will be able to hear the internal door(s) move back and forth and feel air coming out of the outlets.

REMOVE CALIBRATION KEY FROM ECU AND STORE IN A SAFE PLACE.