Installation Manual

1968-74 Corvette

DOCUMENT #1-2053 BENCH CALIBRATION
1. Insert Calibration Key as shown (LED up) into 6-pin connection in ECU.

2. Start by positioning the D.E.R. knobs as shown:
   - Fan: Off
   - Mode: Def
   - Temp: Cold

3. Move Fan Knob to High...

YOU WILL SEE...
- LED ON
- LED OFF
- LED ON
Move MODE knob to DASH in one motion

Move TEMP knob to HOT in one motion
**BENCH CALIBRATION**

- Calibration, Steps 6 thru 8

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6. You will be able to hear the internal door(s) move back and forth and feel air coming out of the outlets.

7. Move FAN knob to OFF.

8. REMOVE CALIBRATION KEY FROM ECU AND STORE IN A SAFE PLACE.