Insert Calibration Key as shown (LED up) into 6-pin connection in ECU.

Start by positioning the D.E.R. knobs as shown:
- Fan: Off
- Mode: Floor
- Temp: Cold

Move Fan Knob to Center...

You will see...

LED ON
LED OFF
LED ON
4. Move MODE knob to DASH in one motion

5. Move TEMP knob to HOT in one motion
6

You will be able to hear the internal door(s) move back and forth and feel air coming out of the outlets.

7

Move FAN knob to OFF.

8

REMOVE CALIBRATION KEY FROM ECU AND STORE IN A SAFE PLACE.