BENCH CALIBRATION

1. Insert Calibration Key as shown (LED up) into 6-pin connection in ECU.

2. Start by positioning the control knobs as shown:
   - Fan: Off
   - Mode: Floor
   - Temp: Cold

3. Move Fan Knob to Center...

YOU WILL SEE...

- LED ON
- LED OFF
- LED ON
4
Move MODE knob to DASH in one motion

5
Move TEMP knob to HOT in one motion

AFTER YOU MOVE THE KNOB YOU WILL SEE...

LED OFF

LED ON
6

You will be able to hear the internal door(s) move back and forth and feel air coming out of the outlets.

7

Move FAN knob to OFF

8

REMOVE CALIBRATION KEY FROM ECU AND STORE IN A SAFE PLACE