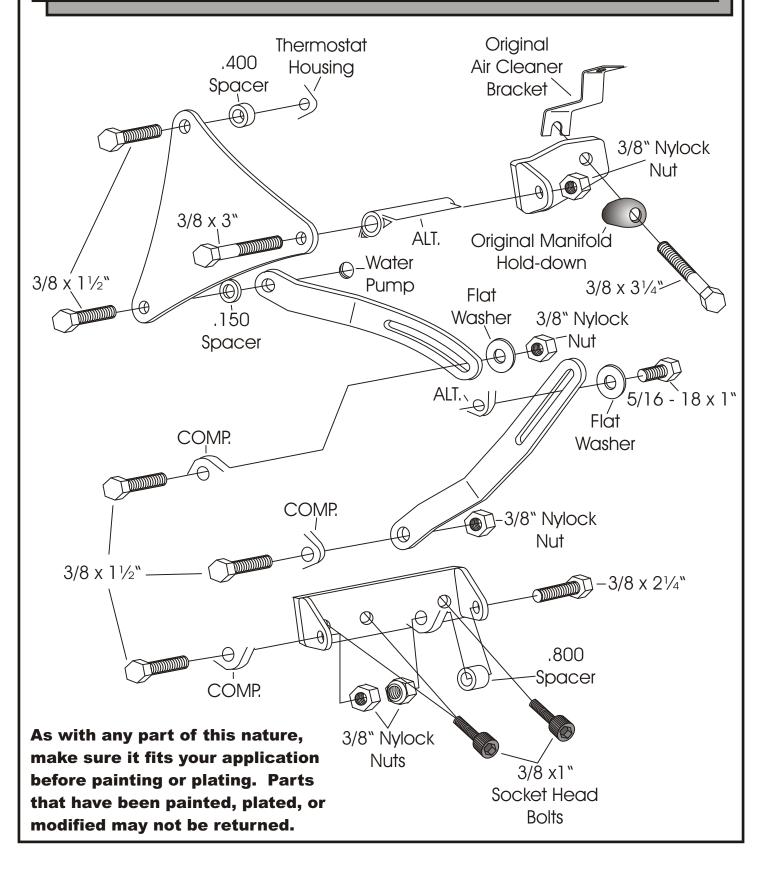
A.C. COMPRESSOR AND ALTERNATOR MOUNT - 235 CU. IN. 1955-62 301L







27070 METCALF ROAD LOUISBURG, KS 66053 (913) 837-4368

INSTRUCTIONS- Page 2

#301L --- A.C. Compressor and Alternator Mount --- 235 cu. in. --- 1955-62 6 cyl. Chevy --- Driver's Side

- 1. Remove generator, mounting bracket, and adjusting arm.
- 2. Install the compressor bracket in place of the generator bracket using three socket head bolts. $(3/8 \times 1)$
- 3. Mount the compressor to the bracket using a 3/8 x 1½" bolt and nut and a .800 spacer at the rear. The front compressor groove should align with the crank and water pump pulleys.
- 4. Install the compressor adjusting arm (shorter arm) and triangular shaped Alternator bracket to the water pump and lower thermostat housing using a $3/8 \times 1\frac{1}{2}$ " bolt with the .150 spacer between the bracket and arm at the water pump and a $3/8 \times 1\frac{1}{2}$ " bolt and a .400 spacer at the thermostat housing. Use a $3/8 \times 1\frac{1}{2}$ " bolt, nut and flat washer in the slotted end of the compressor adjusting arm.
- 5. Remove the front intake exhaust manifold, hold down and install the L-shaped rear alternator bracket to the manifolds using a 3/8 x 3½° bolt and original hold down tab. Mount the alternator between the alternator brackets using a 3/8 x 3° bolt and nut.
- 6. Install the alternator adjusting arm (longer arm) to the compressor with a $3/8 \times 1\frac{1}{2}$ " bolt and nut and a $5/16 \times 1$ " bolt and flat washer to the alternator at the slotted head.
- 7. Install the short belt around the rear compressor groove and alternator. (Dayco #15250)
- 8. Install the long belt around the front compressor groove and crank and water pump pulleys. Tighten the compressor belt and then the alternator belt. (Dayco #15435)

A.C. & ALT.
MOUNT
301L
1955-62 CHEVY
235 CU. IN. 6-CYL.
DRIVER'S SIDE

ALAN GROVE COMPONENTS, INC. 27070 METCALF ROAD LOUISBURG, KS 66053