Installation Instructions

1. Disconnect battery, drain and remove radiator. Remove belts and fan assembly and lay aside.

2. Remove Crankshaft pulley bolts and center bolts. Install pilot adapter, using the original center bolt. Install crankshaft pulley. Tighten securely.

3. Using mount and drawing as a guide, remove bolts from engine. Holding mount in approximate position will help identify the proper bolts to be removed.

4. Install compressor mount to engine, using the proper bolts and spacers as shown in the drawing.

5. Install compressor support to engine.

6. Install compressor. Tighten securely.

7. Attach compressor brace to engine. Use a 1-3/4” mount spacer on the compressor and end of brace.

8. Attach idler brace to engine.

9. Install idler assembly, using a 2” eccentric and a 1/4” idler spacer. Use a 1/2” NF x 1-1/4” bolt to secure idler assembly.

10. Replace fan assembly, and install belts as shown in belt wrap diagram. Adjust to proper tension and secure. (BELTS NOT SUPPLIED)

11. Replace radiator and refill coolant.

CAUTION- BEFORE RELEASING VEHICLE TO CUSTOMER Check all Radiator Hoses, Heater Hoses and Oil Lines to be sure there is proper clearance of the Compressor. Compressor Mount and Compressor Clutch.