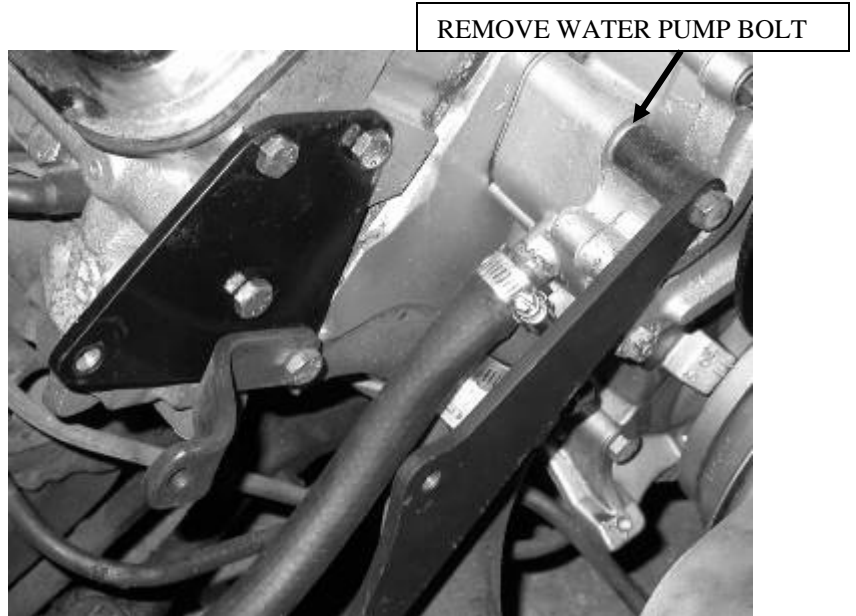


ENGINE KIT
326-389 PONTIAC V8 - 1964-66
WITH / WITHOUT POWER STEERING
SANDEN COMPRESSOR

Locate the REAR compressor bracket, (3) 3/8-16 X 7/8" bolt, (1) 3/8-16 x 1" bolt and the lower compressor support.

Loosley attach the bracket to the head as shown.

Loosley attach the lower support brace to the lowest hole on the plate.



Locate the FRONT compressor bracket, (1) 3/8-16 x 3 1/2" bolt, and (1) 1 3/8" spacer.

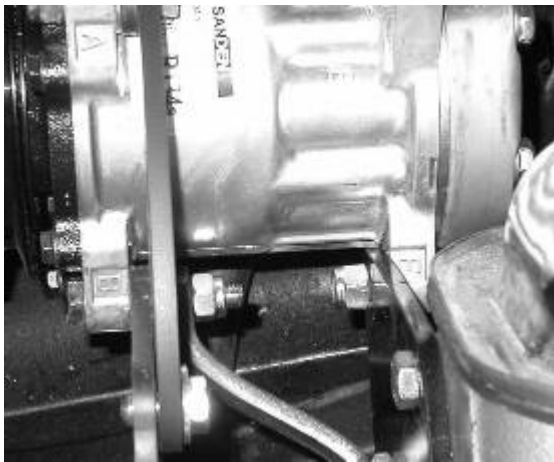
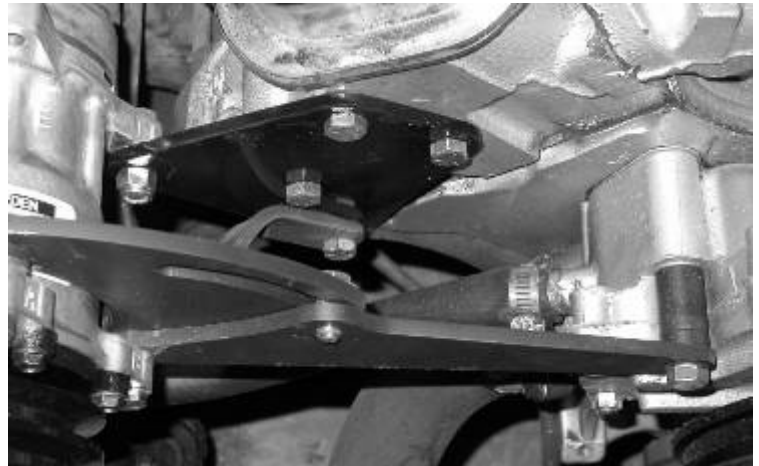
Remove the 3/8" water pump bolt and discard. Loosely attach the front bracket to the water pump using the 1 3/8" spacer and a 3/8-16 x 3 1/2" bolt.



Loosely attach the ADJUSTING bracket to the compressor using (2) 3/8 -16 x 1 1/2" bolts, (2) 1/4" spacer, and (2) ny-lock nuts as shown.

Locate (1) 3/8-16 x 1 1/2", (1) 3/8-16 x 2" hex head bolts and ny-lock nuts.

Using the 3/8 x 1 1/2" bolt and ny-lock nut. Attach the rear compressor ear to the rear mounting bracket.



Attach compressor to the front bracket and the adjusting bracket, and rear support brace. Use the 3/8" x 2" bolt and nylock nut as shown.

Locate (1) 3/8-16 x 7/8" bolt and flat washer. Attach through the slot on the adjusting bracket and into the front bracket.

Tighten the rear bolts on the rear mounting bracket securely. Tighten the front mounting bracket into the water pump securely.

Measure the required drive belt length.

Vehicles with power steering install belt from the crank shaft over the alternator and in the rear groove of the compressor.

Vehicles without power steering need a (2) groove water pump pulley. Install belt from the crank shaft over the water pump and onto the front groove of the compressor.

Tighten drive belt and all remaining bolts in kit.

